



LNP™ LUBRICOMP™ Compound OCP34E

Americas: COMMERCIAL

Also known as: LNP™ LUBRICOMP™ Compound OCL-4534 EM

Product reorder name: OCP34E

LNP LUBRICOMP™ OCP34E is a compound based on PPS - Linear resin containing 20% Carbon Fiber, 15% PTFE/Silicone. Added features of this material include: Easy Molding, Electrically Conductive, Wear Resistant.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, break	1670	kgf/cm ²	ASTM D 638
Tensile Strain, break	1.6	%	ASTM D 638
Tensile Modulus, 50 mm/min	193300	kgf/cm ²	ASTM D 638
Flexural Stress	2360	kgf/cm ²	ASTM D 790
Flexural Modulus	152500	kgf/cm ²	ASTM D 790
Tensile Stress, break	159	MPa	ISO 527
Tensile Strain, break	1.3	%	ISO 527
Tensile Modulus, 1 mm/min	16590	MPa	ISO 527
Flexural Stress	236	MPa	ISO 178
Flexural Modulus	15320	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	39	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	4	cm-kgf/cm	ASTM D 256
Instrumented Impact Energy @ peak, 23°C	49	cm-kgf	ASTM D 3763
Multiaxial Impact	24	cm-kgf	ISO 6603
Izod Impact, unnotched 80*10*4 +23°C	28	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	8	kJ/m ²	ISO 180/1A
THERMAL			
HDT, 1.82 MPa, 3.2mm, unannealed	265	°C	ASTM D 648
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	260	°C	ISO 75/Af
PHYSICAL			
Density	1.46	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.02	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs (5)	0.1	%	ASTM D 955



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PHYSICAL			
Mold Shrinkage, xflow, 24 hrs (5)	0.4	%	ASTM D 955
Mold Shrinkage, flow, 24 hrs (5)	0.08	%	ISO 294
Mold Shrinkage, xflow, 24 hrs (5)	0.39	%	ISO 294
Density	1.46	g/cm ³	ISO 1183
Moisture Absorption (23°C / 50% RH)	0.02	%	ISO 62



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	120 - 150	°C
Drying Time	4	hrs
Melt Temperature	315 - 320	°C
Front - Zone 3 Temperature	330 - 345	°C
Middle - Zone 2 Temperature	320 - 330	°C
Rear - Zone 1 Temperature	305 - 315	°C
Mold Temperature	140 - 165	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm